

Main ingredient:	Cellulose acetate (97% cotton flock, 2% colourant, 1% binder)
Hinge:	CuNi18Zn20 (nickel silver + protective coating)
Inlays:	CuNi18Zn20 (nickel silver + protective coating)
Screw:	AISI303 / 1.4305 (+ protective coating)
Support glasses:	PMMA
Temples:	Cellulose acetate (97% cotton flock, 2% colourant, 1% binder) or Titanium

Art. 009, 010, 011 Beams:

Hinge:	Nickel silver (+protective coating)
Frame:	Stainless steel